

IN THE CLAIMS

Claims 1 and 2 (canceled).

Claim 3 (currently amended). A ~~convenience device~~ **disposable wipe** as claimed in claim 9 wherein said frangible zone is in the form of a single strip of material in a middle section of the web.

Claim 4 (canceled).

Claim 5 (currently amended). A ~~convenience device~~ **disposable wipe** as claimed in claim 9 wherein the elongate web is folded at the frangible zones between the neighbouring individual portions.

Claims 6-8 (canceled).

Claim 9 (currently amended). A ~~convenience device consisting of a~~ disposable wipe product comprising an elongate web of **disposable** absorbent material ~~comprising~~ **formed into** a multiplicity of individual portions integrally connected together in series, wherein the multiplicity of individual portions each have a generally circular shape, with the elongate web having an overall width, with each of the multiplicity of individual portions having a length along a longitudinal axis of the elongate web, wherein each of the multiplicity of individual portions has an area that is less than a product of the overall width across the elongate web multiplied by the length along the longitudinal axis of the elongate web, and wherein neighbouring individual portions are connected together by a frangible zone of material whose width across the elongate web is small relative to the overall width of the elongate web, **with the frangible zones of material each forming to act as** a controlled breaking point ~~for when~~ **allowing** one of the multiplicity of individual portions ~~[[is]]~~ to be ~~separated~~ **torn away** from the neighbouring individual portions ~~[[on]]~~ **for** dispensing, wherein the frangible zones connecting the individual portions all lie on the longitudinal axis of the elongate web, wherein the multiplicity of individual portions are each folded about a plurality of diametric fold lines ~~into a stack with~~ **into a folded form having** a quadrant shape ~~having with~~ **with** a curved part, ~~with and while the neighboring individual portions are connected together in series and in the stack only by~~ the frangible zones of material **connecting together the neighboring individual portions** located on the curved part of the quadrant shape, **and with the multiplicity of individual portions stacked successively one upon another while folded about the plurality**

of diametric fold lines into the folded form and while connected together by the frangible zones of material to form a quadrant shaped stack.

Claim 10 (currently amended). A ~~convenience device~~ **disposable wipe** as claimed in claim 9 wherein the individual portions are folded about the plurality of diametric fold lines in a fan-like pattern.

Claims 11-22 (canceled).

Claim 23 (currently amended). The ~~convenience device~~ **disposable wipe** as claimed in claim 9 wherein said plurality of diametric fold lines includes a first fold line extending across a middle of each individual portion at right angles to the longitudinal axis of the web, wherein the neighboring individual portions are free of interconnection with each other along the first fold line.

Claim 24 (currently amended). The ~~convenience device~~ **disposable wipe** as claimed in claim 23 wherein said plurality of diametric fold lines includes second and third fold lines arranged at an angle of 45° to either side of said first fold line on each individual portion, with each individual portion being folded about the second and third fold lines in a same sense, whilst being folded about said first fold line in an opposite sense, wherein neighboring individual portions are free of interconnection with each other along the second and third fold lines.

Claim 25 (currently amended) The ~~convenience device~~ **disposable wipe** as claimed in claim 24 wherein said plurality of diametric fold lines includes a fourth radially extending fold line aligned with the longitudinal axis of the web, with each individual portion folded in a fan-like pattern, wherein the neighboring individual portions are free of interconnection with each other along the fourth fold line except at the frangible zones of material.

Claims 26-28 (canceled).

Claim 29 (currently amended). The ~~convenience device~~ **disposable wipe** as claimed in claim 5 wherein said plurality of diametric fold lines includes a first fold line extending across a middle of each individual portion at right angles to the longitudinal axis of the web, wherein the neighboring individual portions are free of interconnection with each other along the first fold line.

Claim 30 (currently amended). The ~~convenience device~~ **disposable wipe** as claimed in claim 29 wherein said plurality of diametric fold lines includes second and third fold lines arranged at an angle of 45° to either side of said first fold line on each individual portion, with

each individual portion being folded about the second and third fold lines in a same sense, whilst being folded about said first fold line in an opposite sense, wherein neighboring individual portions are free of interconnection with each other along the second and third fold lines.

Claim 31 (currently amended). The ~~convenience device~~ disposable wipe as claimed in claim 30 wherein said plurality of diametric fold lines includes a fourth diametric fold line aligned with the longitudinal axis of the web, with each individual portion folded in a fan-like pattern, wherein the neighboring individual portions are free of interconnection with each other along the fourth fold line except at the frangible zones of material.

Claim 32 (currently amended). The ~~convenience device~~ disposable wipe as claimed in claim 38 wherein said plurality of diametric fold lines includes a third fold line extending across a middle of each individual portion at right angles to the longitudinal axis of the web, wherein the neighboring individual portions are free of interconnection with each other along the third fold line.

Claim 33 (canceled).

Claim 34 (currently amended). The ~~convenience device~~ disposable wipe as claimed in claim 9 wherein the elongate web of disposable absorbent material is formed of paper.

Claim 35 (currently amended). The ~~convenience device~~ disposable wipe as claimed in claim 34 wherein the ~~disposable wipe product is~~ multiplicity of individual portions are paper towels.

Claim 36 (currently amended). The ~~convenience device~~ disposable wipe as claimed in claim 9 wherein the ~~disposable wipe product is~~ multiplicity of individual portions are wipes.

Claim 37 (currently amended). The ~~convenience device~~ disposable wipe as claimed in claim 9 wherein the elongate web of disposable absorbent material is formed of cleaning or hygienic material.

Claim 38 (currently amended). The ~~convenience device~~ disposable wipe as claimed in claim 9, wherein the plurality of diametric fold lines includes first and second fold lines, with the first fold line extending at an angle of 45° to the longitudinal axis of the body, with the second fold line extending at an angle of 90° to the first fold line, wherein neighboring individual portions are free of interconnection with each other along the first and second fold lines.